

# **Service manual**

## **Deck oven Ebo 128 M 400V 50Hz**

**Version: 2.00**

**Ident:**

**Series:**

**Part-Number: X1660**

**This part can be ordered.**

### **Chapter**

Baking chamber Ebo 128 M 400V 50Hz - V:

Control Ebo 128 M 400V 50Hz - V:

Door Ebo 128 M 400V 50Hz - V:

X1660-500-000 - Frame Ebo 128 M 400V 50Hz - V:

Heater Ebo 128 M 400V 50Hz - V:

Installation Room Ebo 128 M 400V 50Hz - V:

# **Servicemanual**

## **Baking chamber Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number:**

### **Chapter**

baking chamber lighting Ebo 128 M 400V 50Hz - V:

106056 - stone baking plate EBO68

106060 - stone baking plate EBO 128

109231 -

109267 -

111296 - sealing rope

X1660-001-054 - heating holder top

X1660-001-055 - heating holder top middle

X1660-001-060 -

X1660-001-062 -

## **Part: stone baking plate EBO68**

**Part-Number: 106056**

When cleaning the stone plate do not use abrasive cleaner. Use only clear water and soft cloths.

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## **Part: stone baking plate EBO 128**

**Part-Number: 106060**

Please do not clean the stone plate with scrubbing or scratching objects. Use only clear water and a soft cloth for cleaning.

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## **Part:**

**Part-Number: 109231**

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## **Part:**

**Part-Number: 109267**

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## **Part: sealing rope**

**Part-Number: 111296**

length at EBO 128/124 with 320 chamber = 2,90 m; length at EBO 128/124 with 355 chamber = 3,00 m; length at EBO 64/68 with 320 chamber = 1,65 m; length at EBO 64/68 with 355 chamber = 1,85 m

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## **Part: heating holder top**

**Part-Number: X1660-001-054**

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## **Part: heating holder top middle**

**Part-Number: X1660-001-055**

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## **Part:**

**Part-Number: X1660-001-060**

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**Part:**

**Part-Number: X1660-001-062**

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# **Servicemanual baking chamber lighting Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number:**

## **Chapter**

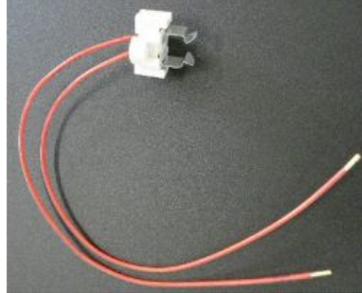
EX1660-001-065 - cover baking chamber lighting - V:

404835 - halogen lamp socket

42251 - screw

**Part: halogen lamp socket**

**Part-Number: 404835**



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**Part: screw**

**Part-Number: 42251**



# **Servicemanual cover baking chamber lighting**

**Version:**

**Ident:**

**Series:**

**Part-Number: EX1660-001-065**

## **Chapter**

42251 - screw

70508 - Ebo frame for lamps-lower part

70509 - Ebo protective glass f. lamps-lower part

70510 - seal for bottom part of the lamp

**Part: screw**

Part-Number: 42251

**Part: Ebo frame for lamps-lower part**

Part-Number: 70508

**Part: Ebo protective glass f. lamps-lower part**

Part-Number: 70509

**Part: seal for bottom part of the lamp**

Part-Number: 70510



# Service manual

## Control Ebo 128 M 400V 50Hz

**Version:**

**Ident:**

**Series:**

**Part-Number:**

### Chapter

107159 - female multipoint connector 2 pole  
107160 - multi pin connector 3-pole  
107161 - female multipoint connector 3 pole  
107657 - spacer for circuit boards  
109905 - through terminal, blue 2,5m  
110525 - end clamp grey  
111231 - spacer  
111342 - multi pin connector  
111343 - cross bridge iso. red 24 A 4/0  
111345 - cable with plug for axial fan  
33884 - relay main switch  
36583 - ferrite core R3615X  
401523 - loudspeaker  
402662 - axial blower 19W heat resistance until 75°C  
404699 - safety temperature limiter (UL) 360°C  
404814 - intermediate plate clamp  
9000-455-001 - drive fastener D10  
9030-140-005 - thermocouple  
9030-140-006 - thermo sensor  
9030-320-004 - glass operating unit Exclusive Dibas/Ebo  
9030-320-005 - glass operating unit Comfort Dibas/Ebo  
9030-320-006 - glass operating unit Classic Dibas/Ebo  
9030-320-011 - glass operating unit Classic nostalgia  
9030-320-012 - glass operating unit Comfort nostalgia  
9030-320-013 - glass operating unit Exclusive nostalgia  
9030-330-001 - motherboard universal  
9030-330-003 - terminal board active  
9030-430-037 - data cable control Comfort-Classic  
9030-430-112 - cable USB- extension 0,5m  
9030-430-113 - USB-extension cord  
9030-430-128 - supply line 5x2,5  
9030-485-002 - ferrite ring 15,5  
9520-510-001 - binder attachment  
X1200-355-117 - fastener USB  
X1660-350-010 - clamping frame  
X1660-350-014 - cover control Exclusive  
X1660-350-015 - cover control Comfort / Classic  
X2200-353-053 - cover USB interface

**Part: female multipoint connector 2 pole**

Part-Number: 107159

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**Part: multi pin connector 3-pole**

Part-Number: 107160

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**Part: female multipoint connector 3 pole**

Part-Number: 107161

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**Part: spacer for circuit boards**

Part-Number: 107657

**Part: through terminal, blue 2,5m**

Part-Number: 109905



**Part: end clamp grey**

Part-Number: 110525

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**Part: spacer**

Part-Number: 111231

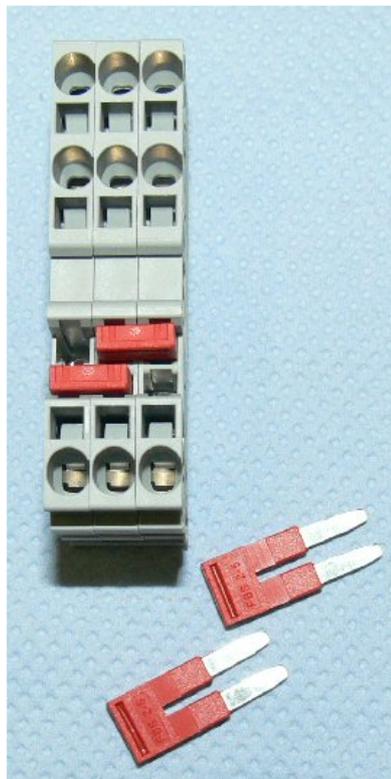
**Part: multi pin connector**

Part-Number: 111342

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**Part: cross bridge iso. red 24 A 4/0**

Part-Number: 111343



## Part: cable with plug for axial fan

Part-Number: 111345



## Part: relay main switch

Part-Number: 33884

The contactor switches the heater on/off.



## Part: ferrite core R3615X

Part-Number: 36583



## Part: loudspeaker

**Part-Number: 401523**

The loud speaker signal serves as an acoustic signal. For example notification is given for "temperature reached", "end of program". It is controlled by the circuit board.



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## Part: axial blower 19W heat resistance until 75°C

**Part-Number: 402662**

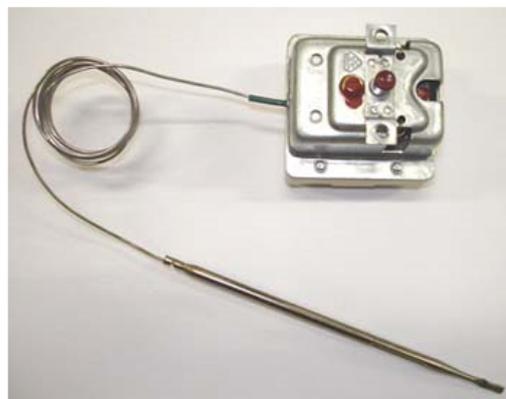
Axial fan to cool the electronic components. Heat resistant up to 75°C, marked with the letter "Z". The service uses as after-market equipment the axial fan, item no. 402661, heat resistant up to 85°C marked with the letter "N".



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## Part: safety temperature limiter (UL) 360°C

**Part-Number: 404699**



**Part: intermediate plate clamp****Part-Number: 404814****Part: drive fastener D10****Part-Number: 9000-455-001****Part: thermocouple****Part-Number: 9030-140-005****Part: thermo sensor****Part-Number: 9030-140-006**

**Part: glass operating unit Exclusive Dibas/Ebo**

**Part-Number: 9030-320-004**



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**Part: glass operating unit Comfort Dibas/Ebo**

**Part-Number: 9030-320-005**



**Part: glass operating unit Classic Dibas/Ebo****Part-Number: 9030-320-006****Part: glass operating unit Classic nostalgia****Part-Number: 9030-320-011**

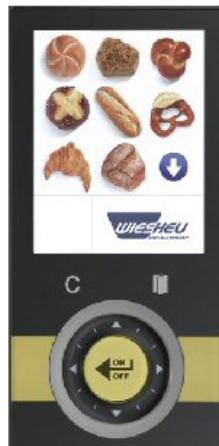
## Part: glass operating unit Comfort nostalgia

Part-Number: 9030-320-012



## Part: glass operating unit Exclusive nostalgia

Part-Number: 9030-320-013



## Part: motherboard universal

Part-Number: 9030-330-001



**Part: terminal board active**

Part-Number: 9030-330-003

**Part: data cable control Comfort-Classic**

Part-Number: 9030-430-037

**Part: cable USB- extension 0,5m**

Part-Number: 9030-430-112

**Part: USB-extension cord**

Part-Number: 9030-430-113



**Part: supply line 5x2,5****Part-Number: 9030-430-128**

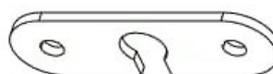
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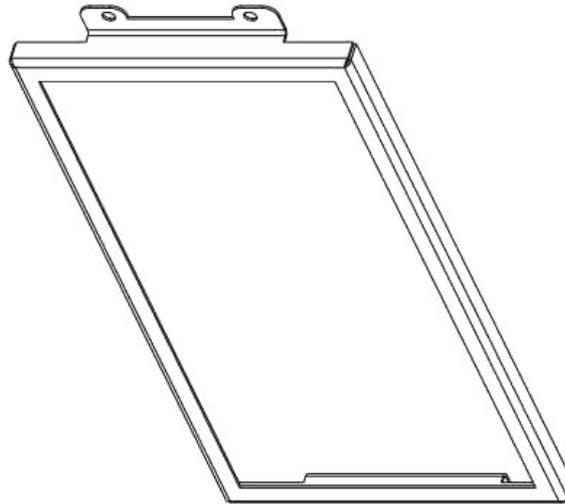
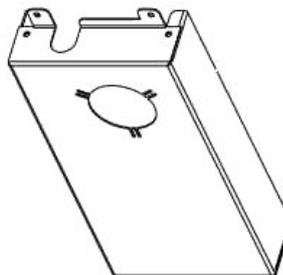
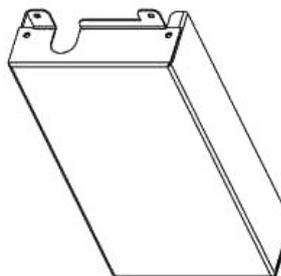
**Part: ferrite ring 15,5****Part-Number: 9030-485-002**

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**Part: binder attachment****Part-Number: 9520-510-001**

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**Part: fastener USB****Part-Number: X1200-355-117**

**Part: clamping frame****Part-Number: X1660-350-010****Part: cover control Exclusive****Part-Number: X1660-350-014****Part: cover control Comfort / Classic****Part-Number: X1660-350-015**

**Part: cover USB interface**

**Part-Number: X2200-353-053**



# Service manual

## Door Ebo 128 M 400V 50Hz

**Version:**

**Ident:**

**Series:**

**Part-Number:**

### Chapter

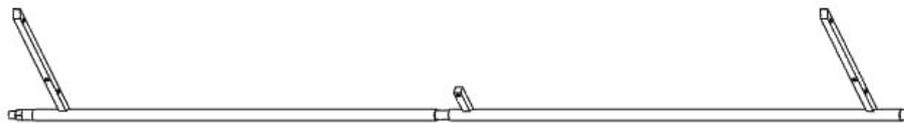
X1660-450-020 - Door lever Ebo 128 M 400V 50Hz - V:  
X1660-450-010 - glass pane Ebo 128 M 400V 50Hz - V:

109163 - bearing shaft for window EBO  
111229 - thread screw 6x25  
111327 - bearing shaft for window, left assembled  
400141 - contact switch door (MAN)  
42283 - nut  
42693 - screw M5 x 2,5 DIN923  
9000-132-005 - screw DIN923 M6x4  
X1660-450-002 - shaft



**Part: screw M5 x 2,5 DIN923****Part-Number: 42693**

The left hangers is fastened in the baking chamber with screws.

**Part: screw DIN923 M6x4****Part-Number: 9000-132-005****Part: shaft****Part-Number: X1660-450-002**

# **Servicemanual**

## **Door lever Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number: X1660-450-020**

### **Chapter**

109322 - door lever welded EBO  
109716 - bushing  
110692 - hexagonal screw 8x50  
110743 - hexagonal nut M8  
111417 - screw  
400765 - tension spring  
42022 - washer  
42073 - nut  
70148 - door handle black  
X1660-450-018 - spring hook

**Part: door lever welded EBO**

Part-Number: 109322

**Part: bushing**

Part-Number: 109716

**Part: hexagonal screw 8x50**

Part-Number: 110692

**Part: hexagonal nut M8**

Part-Number: 110743

**Part: screw**

Part-Number: 111417



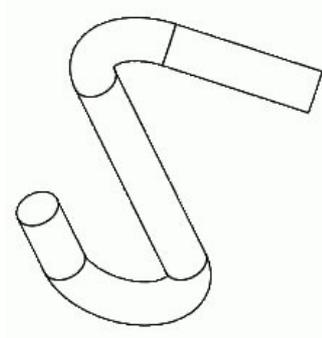
**Part: tension spring****Part-Number: 400765****Part: washer****Part-Number: 42022****Part: nut****Part-Number: 42073****Part: door handle black****Part-Number: 70148**

The door hinge is also available in "silver" or "gold" colour for the "nostalgia" version



**Part: spring hook**

**Part-Number: X1660-450-018**



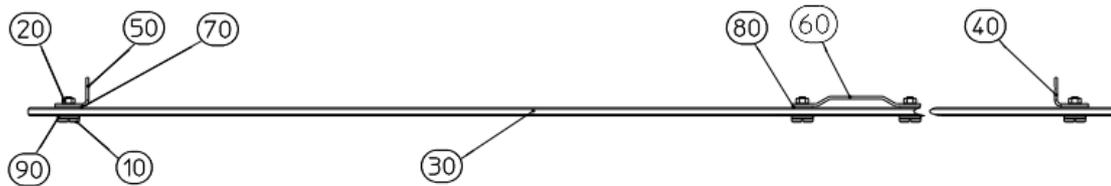
# Service manual glass pane Ebo 128 M 400V 50Hz

**Version:**

**Ident:**

**Series:**

**Part-Number: X1660-450-010**



## Chapter

- 9010-240-004 - thrust piece springy M6x15
- [010] - 9000-129-002 - screw M5 x 16
- [020] - 42034 - nut
- [030] - X1660-450-008 - glass pane M
- [040] - X1660-450-012 - door angle right M
- [050] - X1660-450-014 - door angle left M
- [060] - X1660-450-015 - door angle middle
- [070] - X1660-450-016 - silicone pad M
- [080] - X1660-450-017 - silicone pad middle
- [090] - X1702-460-011 - distance bush

**Part: thrust piece springy M6x15**

Part-Number: 9010-240-004

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**Part: screw M5 x 16**

Part-Number: 9000-129-002

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**Part: nut**

Part-Number: 42034

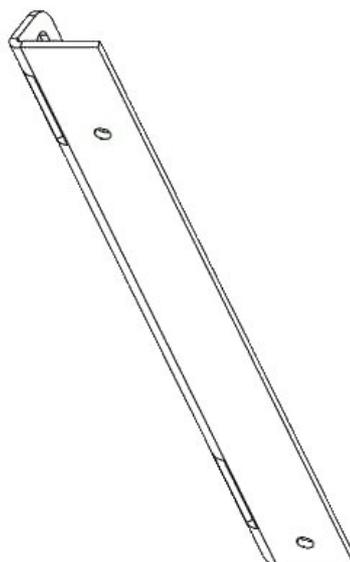
**Part: glass pane M**

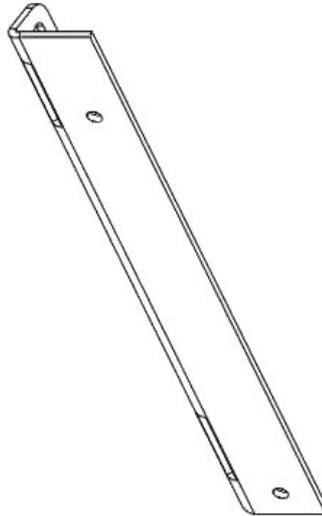
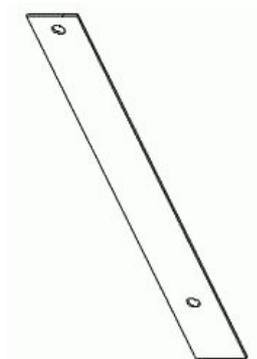
Part-Number: X1660-450-008

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**Part: door angle right M**

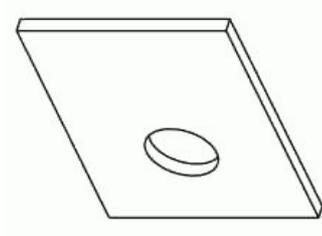
Part-Number: X1660-450-012



**Part: door angle left M****Part-Number: X1660-450-014****Part: door angle middle****Part-Number: X1660-450-015****Part: silicone pad M****Part-Number: X1660-450-016**

**Part: silicone pad middle**

**Part-Number: X1660-450-017**



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**Part: distance bush**

**Part-Number: X1702-460-011**

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# Service manual

## Frame Ebo 128 M 400V 50Hz

**Version:**

**Ident:**

**Series:**

**Part-Number: X1660-500-000**

### Chapter

EX1660-500-025 - frame right Ebo 124/128 M nostalgia, Ebo 128 M 400V 50Hz - V:

EX1660-500-024 - frame right Ebo 124/128 M, Ebo 128 M 400V 50Hz - V:

402169 - cap EBO cover light

X1660-500-002 - side panel left Ebo 128 M

X1660-500-003 - side panel left Ebo 128 M nostalgia

X1660-500-004 - side panel right Ebo 128 M

X1660-500-005 - side panel right Ebo 128 M nostalgia

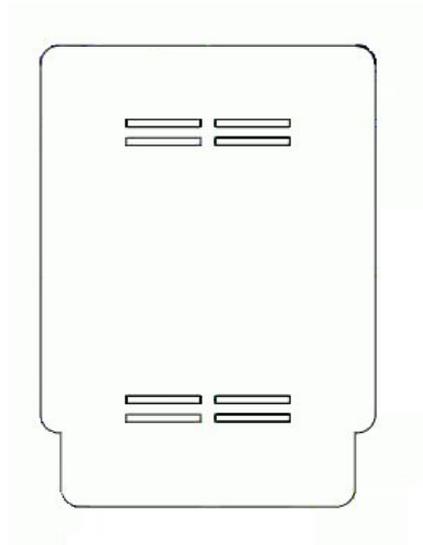
X1660-500-010 - frame control spot-welded Ebo 124/128 M

X1660-500-011 - frame control spot-welded Ebo 124/128 M nostalgia

X1660-500-022 - rear panel Ebo 124/128 M

**Part: cap EBO cover light**

Part-Number: 402169



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**Part: side panel left Ebo 128 M**

Part-Number: X1660-500-002

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**Part: side panel left Ebo 128 M nostalgia**

Part-Number: X1660-500-003

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**Part: side panel right Ebo 128 M**

Part-Number: X1660-500-004

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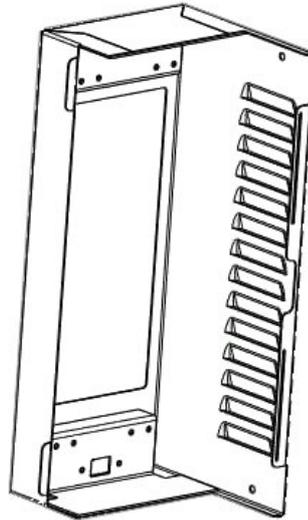
**Part: side panel right Ebo 128 M nostalgia**

Part-Number: X1660-500-005

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**Part: frame control spot-welded Ebo 124/128 M**

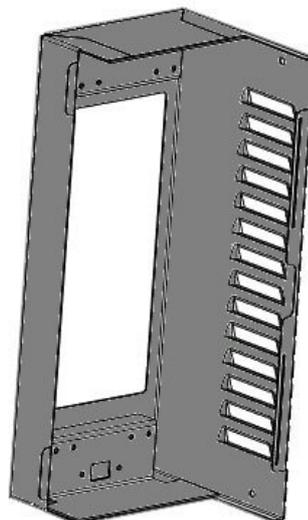
**Part-Number: X1660-500-010**



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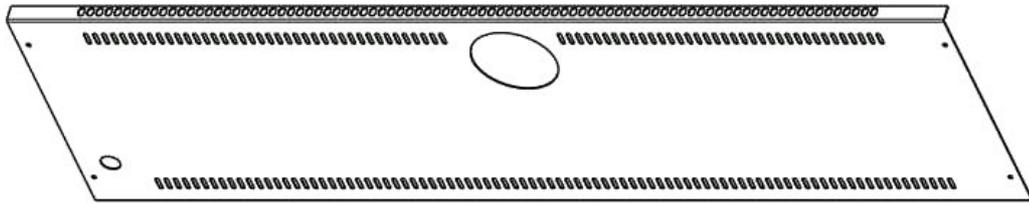
**Part: frame control spot-welded Ebo 124/128 M nostalgia**

**Part-Number: X1660-500-011**



**Part: rear panel Ebo 124/128 M**

**Part-Number: X1660-500-022**



# **Servicemanual**

## **frame right Ebo 124/128 M nostalgia, Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number: EX1660-500-025**

### **Chapter**

110218 - silicone foam square profile

X1660-500-013 - frame right spot-welded Ebo 124/128 M nostalgia

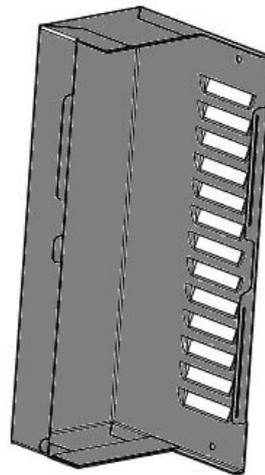
**Part: silicone foam square profile**

Part-Number: 110218

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**Part: frame right spot-welded Ebo 124/128 M nostalgia**

Part-Number: X1660-500-013



# **Servicemanual**

## **frame right Ebo 124/128 M, Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number: EX1660-500-024**

### **Chapter**

110218 - silicone foam square profile

X1660-500-012 - frame right spot-welded Ebo 124/128 M

**Part: silicone foam square profile**

**Part-Number: 110218**

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**Part: frame right spot-welded Ebo 124/128 M**

**Part-Number: X1660-500-012**

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# **Service manual**

## **Heater Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number:**

### **Chapter**

EX1660-300-020 - pipe heater 500W Ebo 128 M 400V 50Hz - V:  
EX1660-300-021 - pipe heater 700W Ebo 128 M 400V 50Hz - V:

X1660-001-054 - heating holder top  
X1660-001-055 - heating holder top middle

**Part: heating holder top**

Part-Number: X1660-001-054

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**Part: heating holder top middle**

Part-Number: X1660-001-055

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# **Service manual pipe heater 500W Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number: EX1660-300-020**

## **Chapter**

110567 - screw M6x16

202-65 - seal for pipe heater

42012 - washer

42201 - spring ring V2A M6

X1660-300-016 - pipe heating 500 W

**Part: screw M6x16**

Part-Number: 110567

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**Part: seal for pipe heater**

Part-Number: 202-65

When changing the pipe heating, always replace the seal of the pipe heating.

**Part: washer**

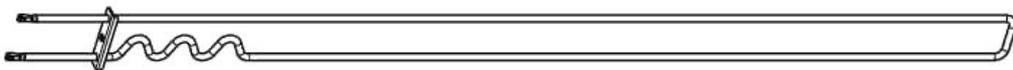
Part-Number: 42012

**Part: spring ring V2A M6**

Part-Number: 42201

**Part: pipe heating 500 W**

Part-Number: X1660-300-016



# **Service manual pipe heater 700W Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number: EX1660-300-021**

## **Chapter**

110567 - screw M6x16

202-65 - seal for pipe heater

42012 - washer

42201 - spring ring V2A M6

X1660-300-018 - pipe steaming 700W

**Part: screw M6x16**

Part-Number: 110567

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**Part: seal for pipe heater**

Part-Number: 202-65

When changing the pipe heating, always replace the seal of the pipe heating.

**Part: washer**

Part-Number: 42012

**Part: spring ring V2A M6**

Part-Number: 42201

**Part: pipe steaming 700W**

Part-Number: X1660-300-018

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# **Service manual**

## **Installation Room Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number:**

### **Chapter**

Boiler Ebo 128 M 400V 50Hz - V:

condensate drain Ebo 128 M 400V 50Hz - V:

Exhaust Ebo 128 M 400V 50Hz - V:

exhaust piping Ebo 128 M 400V 50Hz - V:

water connection chambers (outside) Ebo 128 M 400V 50Hz - V:

# **Servicemanual**

## **Boiler Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number:**

### **Chapter**

EX1660-200-015 - boiler BM Ebo 128 M 400V 50Hz - V:

X1660-200-000 - boiler standard Ebo 124 S 400V 50Hz - V:

EX1660-200-008 - steaming pipe Ebo 128 M 400V 50Hz - V:

X1660-200-020 - water inlet Comfort - Exclusive Ebo 128 M 400V 50Hz - V:

X1660-200-021 - water inlet Comfort - Exclusive Ebo 128 M 400V 50Hz - V:

# **Servicemanual boiler BM Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number: EX1660-200-015**

## **Chapter**

109279 - between isolation boiler  
109311 - isolation rear panel outside  
109396 - isolation on the boiler  
109397 - isolation under the boiler

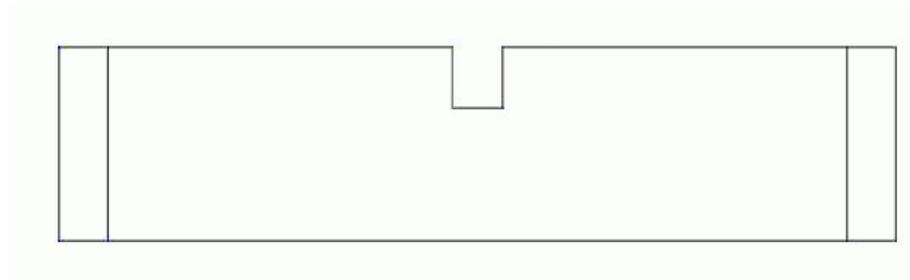
**Part: between isolation boiler**

Part-Number: 109279

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**Part: isolation rear panel outside**

Part-Number: 109311

**Part: isolation on the boiler**

Part-Number: 109396

**Part: isolation under the boiler**

Part-Number: 109397



# **Servicemanual boiler standard Ebo 124 S 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number: X1660-200-000**

## **Chapter**

03617 - seal for steam generator

111126 - hex nut M6 DIN 934

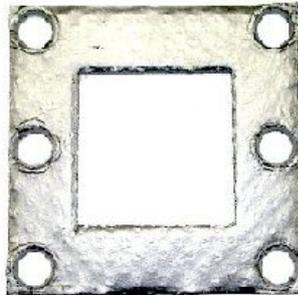
403107 - pipe heater 1600W / 230V

42012 - washer

42201 - spring ring V2A M6

70223/2 - pipe heater 1000 W / 230 V

X1660-200-002 - boiler + steaming

**Part: seal for steam generator****Part-Number: 03617****Part: hex nut M6 DIN 934****Part-Number: 111126****Part: pipe heater 1600W / 230V****Part-Number: 403107**

When changing the pipe heating always renew the seal of the pipe heating.

**Part: washer****Part-Number: 42012**

**Part: spring ring V2A M6**

**Part-Number: 42201**



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**Part: pipe heater 1000 W / 230 V**

**Part-Number: 70223/2**

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**Part: boiler + steaming**

**Part-Number: X1660-200-002**

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# **Service manual steaming pipe Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number: EX1660-200-008**

## **Chapter**

402933 - screwing

X1660-200-095 - steaming pipe

**Part: screwing**

**Part-Number: 402933**



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**Part: steaming pipe**

**Part-Number: X1660-200-095**

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# **Servicemanual**

## **water inlet Comfort - Exclusive Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number: X1660-200-020**

### **Chapter**

111323 - Solenoid valve with angled 1 / 4 "thread

33524 - HT - hose silicone D 18xS3 LW12

42237 - hose clamp 12-22/9A1

9060-115-001 - extansion -inside

9060-150-001 - hose nozzle female thread

9060-510-001 - flow meter

**Part: Solenoid valve with angled 1 / 4 "thread**

Part-Number: 111323

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**Part: HT - hose silicone D 18xS3 LW12**

Part-Number: 33524

**Part: hose clamp 12-22/9A1**

Part-Number: 42237

**Part: extansion -inside**

Part-Number: 9060-115-001

**Part: hose nozzle female thread**

Part-Number: 9060-150-001



**Part: flow meter**

**Part-Number: 9060-510-001**



# **Servicemanual**

## **water inlet Comfort - Exclusive Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number: X1660-200-021**

### **Chapter**

111323 - Solenoid valve with angled 1 / 4 "thread

33524 - HT - hose silicone D 18xS3 LW12

42237 - hose clamp 12-22/9A1

**Part: Solenoid valve with angled 1 / 4 "thread**

Part-Number: 111323

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**Part: HT - hose silicone D 18xS3 LW12**

Part-Number: 33524



**Part: hose clamp 12-22/9A1**

Part-Number: 42237



# **Service manual condensate drain Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number:**

## **Chapter**

111855 - condensate collector mounted  
33524 - HT - hose silicone D 18xS3 LW12

**Part: condensate collector mounted**

Part-Number: 111855

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**Part: HT - hose silicone D 18xS3 LW12**

Part-Number: 33524



# **Service manual Exhaust Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number:**

## **Chapter**

EX1660-250-010 - Exhaust box Ebo 128 M 400V 50Hz - V:

9020-700-004 - actuators EBO

X1660-250-002 - drive shaft welded

**Part: actuators EBO**

Part-Number: 9020-700-004

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**Part: drive shaft welded**

Part-Number: X1660-250-002



# **Service manual**

## **Exhaust box Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number: EX1660-250-010**

### **Chapter**

106063 - exhaust air box seal  
111126 - hex nut M6 DIN 934  
112181 - exhaust box mounted  
42012 - washer  
42201 - spring ring V2A M6  
42500 - grub screw  
917766 - clamping sleeve

**Part: exhaust air box seal**

Part-Number: 106063

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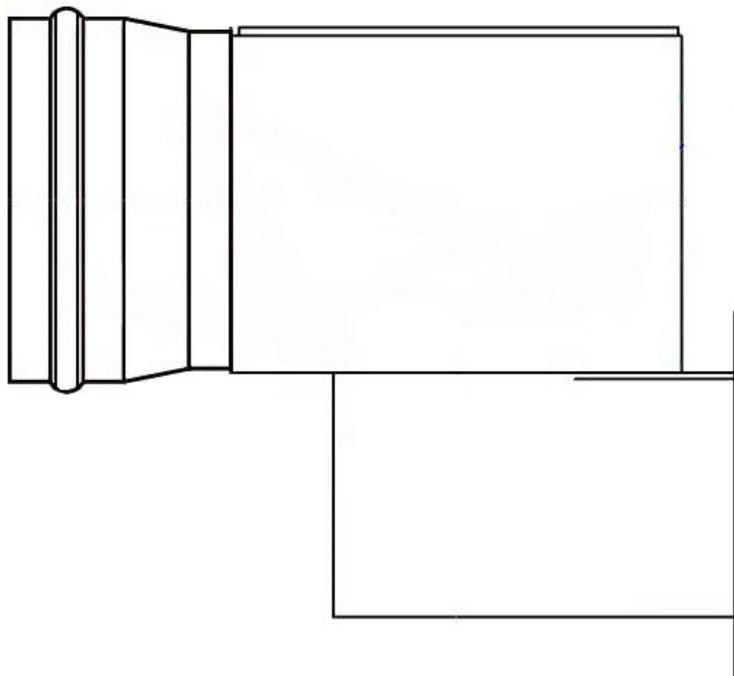
**Part: hex nut M6 DIN 934**

Part-Number: 111126



**Part: exhaust box mounted**

Part-Number: 112181



**Part: washer****Part-Number: 42012**

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**Part: spring ring V2A M6****Part-Number: 42201**

---

**Part: grube screw****Part-Number: 42500**

---

**Part: clamping sleeve****Part-Number: 917766**

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# **Service manual exhaust piping Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number:**

## **Chapter**

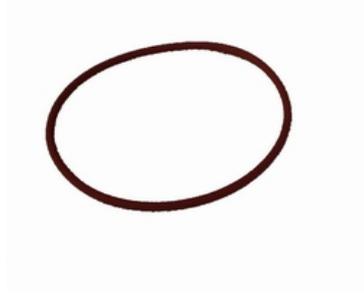
34310 - O-ring, silicone

X1660-205-010 - exhaust pipe M

X1660-205-020 - exhaust pipe M with condensate drain

**Part: O-ring, silicone**

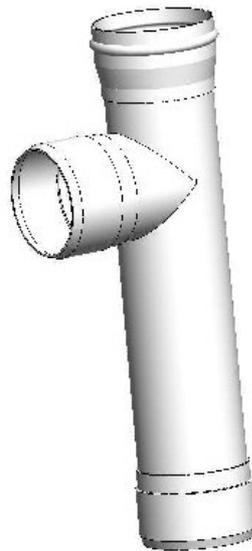
**Part-Number: 34310**



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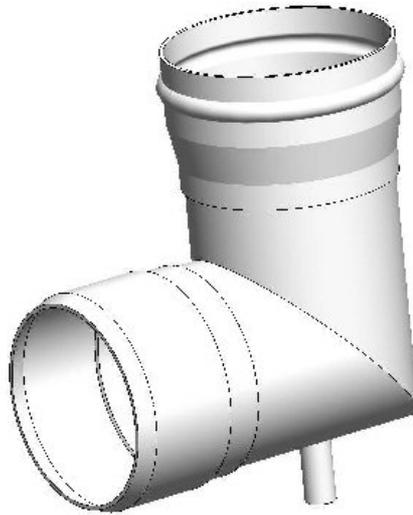
**Part: exhaust pipe M**

**Part-Number: X1660-205-010**



**Part: exhaust pipe M with condensate drain**

**Part-Number: X1660-205-020**



# **Servicemanual**

## **water connection chambers (outside) Ebo 128 M 400V 50Hz**

**Version:**

**Ident:**

**Series:**

**Part-Number:**

### **Chapter**

403230 - elbow gland 1/4" Ø10

403231 - T-gland 1/4"

403232 - adapter 3/4" - 1/4"

403233 - plastic tube

403234 - circlip 3/8

**Part: elbow gland 1/4" Ø10**

Part-Number: 403230



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**Part: T-gland 1/4"**

Part-Number: 403231



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**Part: adapter 3/4" - 1/4"**

Part-Number: 403232



**Part: plastic tube**

**Part-Number: 403233**



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**Part: circlip 3/8**

**Part-Number: 403234**



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