

8.1.2 SPARE PARTS FOR ROLLING MACHINES

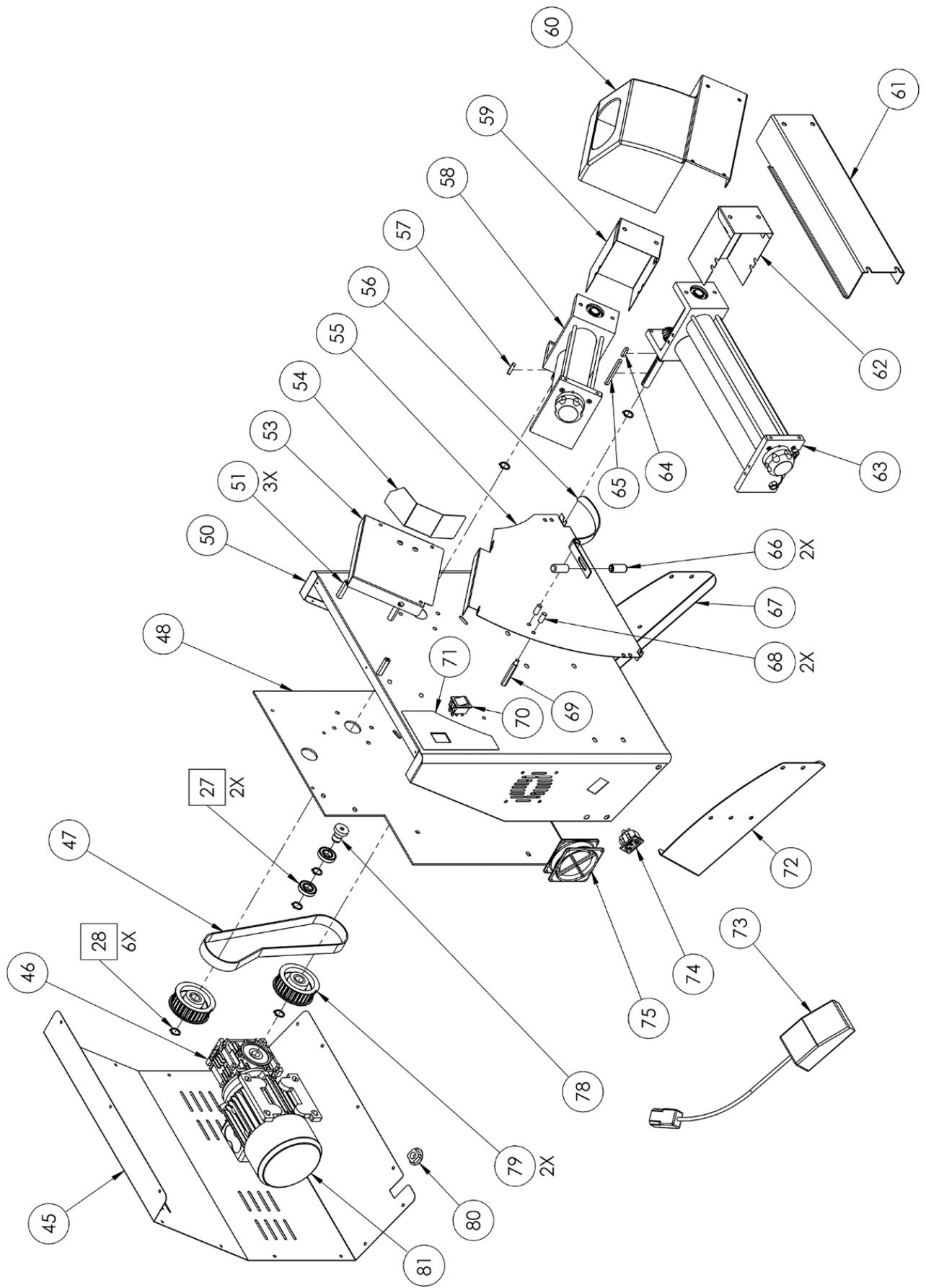
310 NEW ROLLING MACHINE			420 NEW ROLLING MACHINE		
POS.	ART.	DESCRIPTION	ART.	DESCRIPTION	
1	5T100001	PLUG STRAP	5T100001	PLUG STRAP	
2	5S500001	SEEGER Ø10 UNI 7435	5S500001	SEEGER Ø10 UNI 7435	
3	3P020001	KNOB CONTROL	3P020001	KNOB CONTROL	
5	5S510005	CILINDRIC SHEET 3X14	5S510005	CILINDRIC SHEET 3X14	
6	3S010032	LOWER ROLLERS SUPPORT	3S010032	LOWER ROLLERS SUPPORT	
7	3S010027	UPPER ROLLERS SUPPORT	3S010027	UPPER ROLLERS SUPPORT	
9	3A010042	LOWER CILINDRIC SHAFT 310	3A010047	LOWER CILINDRIC SHAFT 310	
10	3A010032	UPPER CILINDRIC SHAFT 310	3A010037	UPPER CILINDRIC SHAFT 310	
11	3R020005	BACK DOUGH SCRAPER 310	3R020010	BACK DOUGH SCRAPER 310	
12	3R010010	LOWER CILINDRIC ROLLER 310	3R010020	LOWER CILINDRIC ROLLER 310	
13	3R010001	UPPER CILINDRIC ROLLER 310	3R010005	UPPER CILINDRIC ROLLER 310	
17	5A010001	ELASTIC RING	5A010001	ELASTIC RING	
18	3A010072	LOWER MOTOR SHAFT	3A010072	LOWER MOTOR SHAFT	
19	3A010071	UPPER MOTOR SHAFT	3A010071	UPPER MOTOR SHAFT	
20	5C030000	KBC 6202 ZZ BEARING	5C030000	KBC 6202 ZZ BEARING	
21	5L500017	UNI 6604-A 5X5X14 KEY	5L500017	UNI 6604-A 5X5X14 KEY	
22	5I200005	DRIVING GEAR	5I200005	DRIVING GEAR	
25	3S010007	LOWER GEARS SUPPORT	3S010007	LOWER GEARS SUPPORT	
26	3S010003	UPPER GEARS SUPPORT	3S010003	UPPER GEARS SUPPORT	
27	5C030007	16002 2Z BEARING	5C030007	16002 2Z BEARING	
28	5S500010	SEEGER Ø15 UNI 7435	5S500010	SEEGER Ø15 UNI 7435	
31	5G010005	MALE COUPLING	5G010005	MALE COUPLING	
32	5G010001	FEMALE COUPLING	5G010001	FEMALE COUPLING	
33	3R010050	LOWER ECCENTRIC ROLLER 310	3R010060	LOWER ECCENTRIC ROLLER 310	
34	3R010040	UPPER ECCENTRIC ROLLER 310	3R010045	UPPER ECCENTRIC ROLLER 310	
35	3R020025	FRONT DOUGH SCRAPER 310	3R020030	FRONT DOUGH SCRAPER 310	
36	3T050035	LOWER STAY ROD 310	3T050025	LOWER STAY ROD 310	
37	3T050040	UPPER STAY ROD 310	3T050030	UPPER STAY ROD 310	
38	3A010011	LOWER ECCENTRIC SHAFT 310	3A010016	LOWER ECCENTRIC SHAFT 310	
39	3A010002	UPPER ECCENTRIC SHAFT 310	3A010006	UPPER ECCENTRIC SHAFT 310	
41	5M500005	DOUGH SCRAPER SPRING	5M500005	DOUGH SCRAPER SPRING	
42	5L500010	UNI 6604-A 4X4X15 KEY	5L500010	UNI 6604-A 4X4X15 KEY	
43	5M500001	KNOB REGULATION SPRING	5M500001	KNOB REGULATION SPRING	
45	4C010016	BACK COVER 310 NEW	4C010008	BACK COVER 310 NEW	
46	5R010001	NMRV30 REDUCER	5R010001	NMRV30 REDUCER	
47	5C020010	310 ROLL MACHINE BELT	5C020015	310 ROLL MACHINE BELT	
48	4P010007	310 NEW PLATE	4P010012	310 NEW PLATE	
50	4T010106	310 NEW CHASSIS	4T010111	310 NEW CHASSIS	
51	3D010005	UPPER SLIDE SPACER	3D010005	UPPER SLIDE SPACER	
53	4S010003	310 UPPER SLIDE	4S010006	310 UPPER SLIDE	
54	4D010001	DEFLECTOR	4D010001	DEFLECTOR	

55	4S010071	310 NEW LOWER SLIDE	4S010074	310 NEW LOWER SLIDE
56	4B010001	ROCKING 310	4B010005	ROCKING 310
57	5L500031	UNI6604-A 5X5X25 KEY	5L500031	UNI6604-A 5X5X25 KEY
58	7G010066	310 NEW UPPER ROLLER GROUP	7G010070	310 NEW UPPER ROLLER GROUP
59	4C010070	PROTECTION GEAR SUPPORT	4C010070	PROTECTION GEAR SUPPORT
60	4P020026	310 UPPER PROTECTION	4P020031	310 UPPER PROTECTION
61	4P020006	310 LOWER PROTECTION	4P020015	310 LOWER PROTECTION
62	4C010070	PROTECTION GEAR SUPPORT	4C010070	PROTECTION GEAR SUPPORT
63	7G010068	310 NEW LOWER ROLLER GROUP	7G010072	310 NEW LOWER ROLLER GROUP
64	5L500020	UNI 6604-A 5X5X20 KEY	5L500020	UNI 6604-A 5X5X20 KEY
65	5L500024	UNI 6604-A 5X5X60 KEY	5L500024	UNI 6604-A 5X5X60 KEY
66	3C010001	COUNTERBALANCE ROCKING	3C010001	COUNTERBALANCE ROCKING
67	4P030016	DX FOOT 310 NEW	4P030021	DX FOOT 310 NEW
68	3P030001	PIN ROCKING INOX D.8	3P030001	PIN ROCKING INOX D.8
70	5I100001	SWITCH	5I100001	SWITCH
72	4P030017	SX FOOT 310 NEW	4P030022	SX FOOT 310 NEW
73	5P020001	PEDAL	5P020001	PEDAL
74	5P200001	PEDAL POWER	5P200001	PEDAL POWER
75	5V050005	230V FAN	5V050005	230V FAN
78	3T300010	ROLL MACHINE HOLDING BELT	3T300010	ROLL MACHINE HOLDING BELT
79	3P010010	ROLL MACHINE PULLEY	3P010010	ROLL MACHINE PULLEY
80	5P100015	Ø 6-10,5 CABLE PRESS	5P100015	Ø 6-10,5 CABLE PRESS
81	5M020010	ROLL MACHINE MOTOR 0,25KW 230V	5M020010	ROLL MACHINE MOTOR 0,25KW 230V

	71010002	COMPLETE ECCENTRIC DUCT GEAR	71010002	COMPLETE ECCENTRIC DUCT GEAR
30	3I010002	ECCENTRIC GEAR HUB	3I010002	ECCENTRIC GEAR HUB
16	5I200006	STEEL DUCT GEAR	5I200006	STEEL DUCT GEAR
15	5B100010	BUSH	5B100010	BUSH
29 (2x)	5L500015	UNI 6604-A 5X5X10 KEY	5L500015	UNI 6604-A 5X5X10 KEY

	71010001	COMPLETE CYLINDRICAL DUCT GEAR	71010001	COMPLETE CYLINDRICAL DUCT GEAR
14	3I010006	CYLINDRICAL GEAR HUB	3I010006	CYLINDRICAL GEAR HUB
16	5I200006	STEEL DUCT GEAR	5I200006	STEEL DUCT GEAR
15	5B100010	BUSH	5B100010	BUSH
29 (2x)	5L500015	UNI 6604-A 5X5X10 KEY	5L500015	UNI 6604-A 5X5X10 KEY

*** EXPLODED REFERENCE TO SPARE PARTS ABOUT THE ROLLER GROUP, AT THE END MANUAL.**



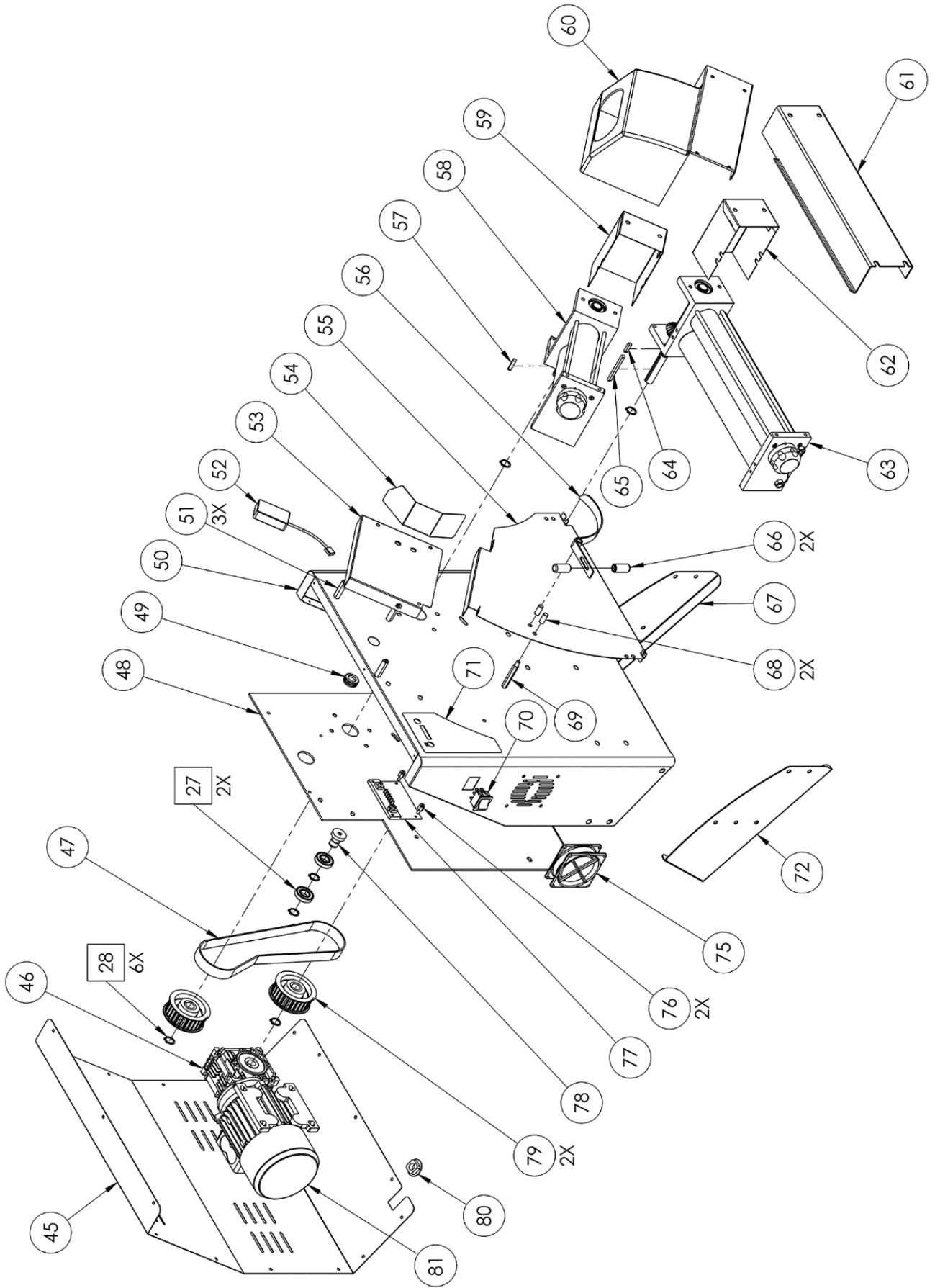
310 T&G NEW ROLLING MACHINE			420 T&G NEW ROLLING MACHINE		
POS.	ART.	DESCRIPTION	ART.	DESCRIPTION	
1	5T100001	PLUG STRAP	5T100001	PLUG STRAP	
2	5S500001	SEEGER Ø10 UNI 7435	5S500001	SEEGER Ø10 UNI 7435	
3	3P020001	KNOB CONTROL	3P020001	KNOB CONTROL	
5	5S510005	CILINDRIC SHEET 3X14	5S510005	CILINDRIC SHEET 3X14	
6	3S010032	LOWER ROLLERS SUPPORT	3S010032	LOWER ROLLERS SUPPORT	
7	3S010027	UPPER ROLLERS SUPPORT	3S010027	UPPER ROLLERS SUPPORT	
9	3A010042	LOWER CILINDRIC SHAFT 310	3A010047	LOWER CILINDRIC SHAFT 310	
10	3A010032	UPPER CILINDRIC SHAFT 310	3A010037	UPPER CILINDRIC SHAFT 310	
11	3R020005	BACK DOUGH SCRAPER 310	3R020010	BACK DOUGH SCRAPER 310	
12	3R010010	LOWER CILINDRIC ROLLER 310	3R010020	LOWER CILINDRIC ROLLER 310	
13	3R010001	UPPER CILINDRIC ROLLER 310	3R010005	UPPER CILINDRIC ROLLER 310	
17	5A010001	ELASTIC RING	5A010001	ELASTIC RING	
18	3A010072	LOWER MOTOR SHAFT	3A010072	LOWER MOTOR SHAFT	
19	3A010071	UPPER MOTOR SHAFT	3A010071	UPPER MOTOR SHAFT	
20	5C030000	KBC 6202 ZZ BEARING	5C030000	KBC 6202 ZZ BEARING	
21	5L500017	UNI 6604-A 5X5X14 KEY	5L500017	UNI 6604-A 5X5X14 KEY	
22	5I200005	DRIVING GEAR	5I200005	DRIVING GEAR	
25	3S010007	LOWER GEARS SUPPORT	3S010007	LOWER GEARS SUPPORT	
26	3S010003	UPPER GEARS SUPPORT	3S010003	UPPER GEARS SUPPORT	
27	5C030007	16002 2Z BEARING	5C030007	16002 2Z BEARING	
28	5S500010	SEEGER Ø15 UNI 7435	5S500010	SEEGER Ø15 UNI 7435	
31	5G010005	MALE COUPLING	5G010005	MALE COUPLING	
32	5G010001	FEMALE COUPLING	5G010001	FEMALE COUPLING	
33	3R010050	LOWER ECCENTRIC ROLLER 310	3R010060	LOWER ECCENTRIC ROLLER 310	
34	3R010040	UPPER ECCENTRIC ROLLER 310	3R010045	UPPER ECCENTRIC ROLLER 310	
35	3R020025	FRONT DOUGH SCRAPER 310	3R020030	FRONT DOUGH SCRAPER 310	
36	3T050035	LOWER STAY ROD 310	3T050025	LOWER STAY ROD 310	
37	3T050040	UPPER STAY ROD 310	3T050030	UPPER STAY ROD 310	
38	3A010011	LOWER ECCENTRIC SHAFT 310	3A010016	LOWER ECCENTRIC SHAFT 310	
39	3A010002	UPPER ECCENTRIC SHAFT 310	3A010006	UPPER ECCENTRIC SHAFT 310	
41	5M500005	DOUGH SCRAPER SPRING	5M500005	DOUGH SCRAPER SPRING	
42	5L500010	UNI 6604-A 4X4X15 KEY	5L500010	UNI 6604-A 4X4X15 KEY	
43	5M500001	KNOB REGULATION SPRING	5M500001	KNOB REGULATION SPRING	
45	4C010016	BACK COVER 310 NEW	4C010008	BACK COVER 310 NEW	
46	5R010001	NMRV30 REDUCER	5R010001	NMRV30 REDUCER	
47	5C020010	310 ROLL MACHINE BELT	5C020015	310 ROLL MACHINE BELT	
48	4P010007	310 NEW PLATE	4P010012	310 NEW PLATE	
50	4T010108	310 T&G NEW CHASSIS	4T010113	310 T&G NEW CHASSIS	
51	3D010005	UPPER SLIDE SPACER	3D010005	UPPER SLIDE SPACER	
52	5S010070	CAPACITIVE SENSOR T&G ROLLING MACHINES	5S010070	CAPACITIVE SENSOR T&G ROLLING MACHINES	
53	4S010002	310 T&G UPPER SLIDE	4S010007	310 T&G UPPER SLIDE	
54	4D010001	DEFLECTOR	4D010001	DEFLECTOR	

55	4S010071	310 NEW LOWER SLIDE	4S010074	310 NEW LOWER SLIDE
56	4B010001	ROCKING 310	4B010005	ROCKING 310
57	5L500031	UNI6604-A 5X5X25 KEY	5L500031	UNI6604-A 5X5X25 KEY
58	7G010066	310 NEW UPPER ROLLER GROUP	7G010070	310 NEW UPPER ROLLER GROUP
59	4C010070	PROTECTION GEAR SUPPORT	4C010070	PROTECTION GEAR SUPPORT
60	4P020026	310 UPPER PROTECTION	4P020031	310 UPPER PROTECTION
61	4P020006	310 LOWER PROTECTION	4P020015	310 LOWER PROTECTION
62	4C010070	PROTECTION GEAR SUPPORT	4C010070	PROTECTION GEAR SUPPORT
63	7G010068	310 NEW LOWER ROLLER GROUP	7G010072	310 NEW LOWER ROLLER GROUP
64	5L500020	UNI 6604-A 5X5X20 KEY	5L500020	UNI 6604-A 5X5X20 KEY
65	5L500024	UNI 6604-A 5X5X60 KEY	5L500024	UNI 6604-A 5X5X60 KEY
66	3C010001	COUNTERBALANCE ROCKING	3C010001	COUNTERBALANCE ROCKING
67	4P030016	DX FOOT 310 NEW	4P030021	DX FOOT 310 NEW
68	3P030001	PIN ROCKING INOX D.8	3P030001	PIN ROCKING INOX D.8
70	5I100001	SWITCH	5I100001	SWITCH
72	4P030017	SX FOOT 310 NEW	4P030022	SX FOOT 310 NEW
75	5V050005	230V FAN	5V050005	230V FAN
77	5C150030	CONTROL UNIT	5C150030	CONTROL UNIT
78	3T300010	ROLL MACHINE HOLDING BELT	3T300010	ROLL MACHINE HOLDING BELT
79	3P010010	ROLL MACHINE PULLEY	3P010010	ROLL MACHINE PULLEY
80	5P100015	Ø 6-10,5 CABLE PRESS	5P100015	Ø 6-10,5 CABLE PRESS
81	5M020010	ROLL MACHINE MOTOR 0,25KW 230V	5M020010	ROLL MACHINE MOTOR 0,25KW 230V

	71010002	COMPLETE ECCENTRIC DUCT GEAR	71010002	COMPLETE ECCENTRIC DUCT GEAR
30	3I010002	ECCENTRIC GEAR HUB	3I010002	ECCENTRIC GEAR HUB
16	5I200006	STEEL DUCT GEAR	5I200006	STEEL DUCT GEAR
15	5B100010	BUSH	5B100010	BUSH
29 (2x)	5L500015	UNI 6604-A 5X5X10 KEY	5L500015	UNI 6604-A 5X5X10 KEY

	71010001	COMPLETE CYLINDRICAL DUCT GEAR	71010001	COMPLETE CYLINDRICAL DUCT GEAR
14	3I010006	CYLINDRICAL GEAR HUB	3I010006	CYLINDRICAL GEAR HUB
16	5I200006	STEEL DUCT GEAR	5I200006	STEEL DUCT GEAR
15	5B100010	BUSH	5B100010	BUSH
29 (2x)	5L500015	UNI 6604-A 5X5X10 KEY	5L500015	UNI 6604-A 5X5X10 KEY

*** EXPLODED REFERENCE TO SPARE PARTS ABOUT THE ROLLER GROUP, AT THE END MANUAL.**



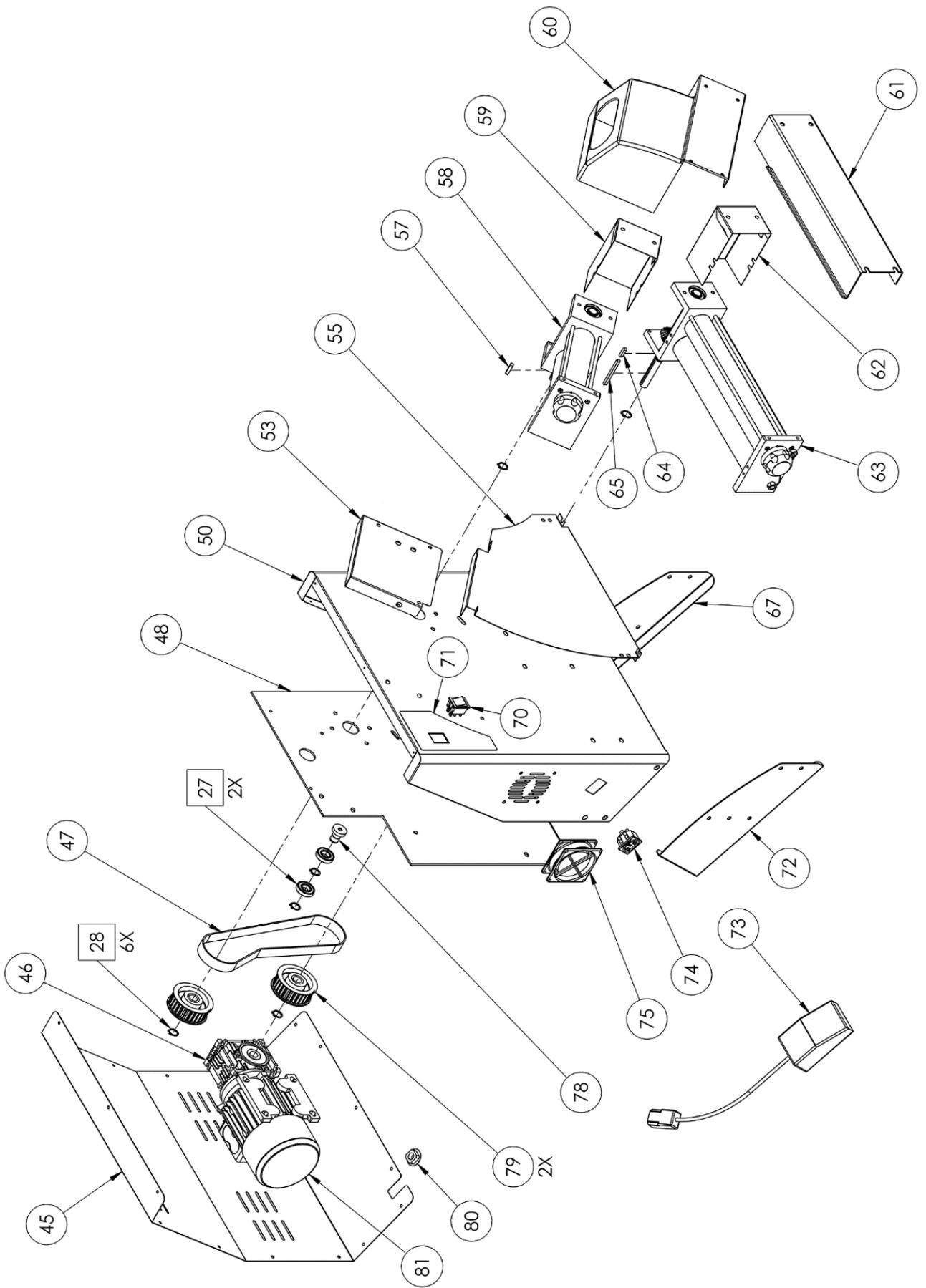
420 RP NEW ROLLING MACHINE			500 RP NEW ROLLING MACHINE		
POS.	ART.	DESCRIPTION	ART.	DESCRIPTION	
1	5T100001	PLUG STRAP	5T100001	PLUG STRAP	
2	5S500001	SEEGER Ø10 UNI 7435	5S500001	SEEGER Ø10 UNI 7435	
3	3P020001	KNOB CONTROL	3P020001	KNOB CONTROL	
5	5S510005	CILINDRIC SHEET 3X14	5S510005	CILINDRIC SHEET 3X14	
6	3S010032	LOWER ROLLERS SUPPORT	3S010032	LOWER ROLLERS SUPPORT	
7	3S010038	UPPER ROLLERS SUPPORT	3S010038	UPPER ROLLERS SUPPORT	
9	3A010047	LOWER CILINDRIC SHAFT 420	3A010054	LOWER CILINDRIC SHAFT 420	
10	3A010042	LOWER CILINDRIC SHAFT 310	3A010042	LOWER CILINDRIC SHAFT 310	
11	3R020010	BACK DOUGH SCRAPER 420	3R020003	BACK DOUGH SCRAPER 420	
12	3R010020	LOWER CILINDRIC ROLLER 420	3R010030	LOWER CILINDRIC ROLLER 420	
13	3R010005	UPPER CILINDRIC ROLLER 420	3R010015	UPPER CILINDRIC ROLLER 420	
17	5A010001	ELASTIC RING	5A010001	ELASTIC RING	
18	3A010072	LOWER MOTOR SHAFT	3A010072	LOWER MOTOR SHAFT	
19	3A010081	UPPER MOTOR SHAFT RP	3A010081	UPPER MOTOR SHAFT RP	
20	5C030000	KBC 6202 ZZ BEARING	5C030000	KBC 6202 ZZ BEARING	
21	5L500017	UNI 6604-A 5X5X14 KEY	5L500017	UNI 6604-A 5X5X14 KEY	
22	5I200005	DRIVING GEAR	5I200005	DRIVING GEAR	
25	3S010007	LOWER GEARS SUPPORT	3S010007	LOWER GEARS SUPPORT	
26	3S010013	UPPER GEARS SUPPORT RP	3S010013	UPPER GEARS SUPPORT RP	
27	5C030007	16002 ZZ BEARING	5C030007	16002 ZZ BEARING	
28	5S500010	SEEGER Ø15 UNI 7435	5S500010	SEEGER Ø15 UNI 7435	
31	5G010005	MALE COUPLING	5G010005	MALE COUPLING	
32	5G010001	FEMALE COUPLING	5G010001	FEMALE COUPLING	
33	3R010060	LOWER ECCENTRIC ROLLER 420	3R010070	LOWER ECCENTRIC ROLLER 420	
34	3R010055	UPPER ECCENTRIC ROLLER 310 RP	3R010055	UPPER ECCENTRIC ROLLER 310 RP	
35	3R020030	FRONT DOUGH SCRAPER 420	3R020023	FRONT DOUGH SCRAPER 420	
36	3T050025	LOWER STAY ROD 420	3T050020	LOWER STAY ROD 420	
37	3T050035	LOWER STAY ROD 310	3T050035	LOWER STAY ROD 310	
38	3A010016	LOWER ECCENTRIC SHAFT 420	3A010024	LOWER ECCENTRIC SHAFT 420	
39	3A010011	LOWER ECCENTRIC SHAFT 310	3A010011	LOWER ECCENTRIC SHAFT 310	
41	5M500005	DOUGH SCRAPER SPRING	5M500005	DOUGH SCRAPER SPRING	
42	5L500010	UNI 6604-A 4X4X15 KEY	5L500010	UNI 6604-A 4X4X15 KEY	
43	5M500001	KNOB REGULATION SPRING	5M500001	KNOB REGULATION SPRING	
45	4C010008	BACK COVER 420 NEW	4C010019	BACK COVER 420 NEW	
46	5R010001	NMRV30 REDUCER	5R010001	NMRV30 REDUCER	
47	5C020015	310 ROLL MACHINE BELT	5C020015	310 ROLL MACHINE BELT	
48	4P010017	420 RP NEW PLATE	4P010026	420 RP NEW PLATE	
50	4T010116	420 RP NEW CHASSIS	4T010119	420 RP NEW CHASSIS	
53	4S010010	420 RP UPPER SLIDE	4S010010	420 RP UPPER SLIDE	
55	4S010070	420 RP NEW LOWER SLIDE	4S010045	420 RP NEW LOWER SLIDE	
57	5L500020	UNI 6604-A 5X5X20 KEY	5L500020	UNI 6604-A 5X5X20 KEY	
58	7G010074	420 RP NEW UPPER ROLLER GROUP	7G010074	420 RP NEW UPPER ROLLER GROUP	

59	4C010075	UPPER PROTECTION GEAR SUPPORT RP	4C010075	UPPER PROTECTION GEAR SUPPORT RP
60	4P020036	420 RP UPPER PROTECTION	4P020036	420 RP UPPER PROTECTION
61	4P020015	420 LOWER PROTECTION	4P020045	420 LOWER PROTECTION
62	4C010070	PROTECTION GEAR SUPPORT	4C010070	PROTECTION GEAR SUPPORT
63	7G010072	420 NEW LOWER ROLLER GROUP	7G010076	420 NEW LOWER ROLLER GROUP
64	5L500020	UNI 6604-A 5X5X20 KEY	5L500020	UNI 6604-A 5X5X20 KEY
65	5L500024	UNI 6604-A 5X5X60 KEY	5L500024	UNI 6604-A 5X5X60 KEY
67	4P030021	DX FOOT 420 NEW	4P030021	DX FOOT 420 NEW
70	5I100001	SWITCH	5I100001	SWITCH
72	4P030022	SX FOOT 420 NEW	4P030022	SX FOOT 420 NEW
73	5P020001	PEDAL	5P020001	PEDAL
74	5P200001	PEDAL POWER	5P200001	PEDAL POWER
75	5V050005	230V FAN	5V050005	230V FAN
78	3T300010	ROLL MACHINE HOLDING BELT	3T300010	ROLL MACHINE HOLDING BELT
79	3P010010	ROLL MACHINE PULLEY	3P010010	ROLL MACHINE PULLEY
80	5P100015	Ø 6-10,5 CABLE PRESS	5P100015	Ø 6-10,5 CABLE PRESS
81	5M020010	ROLL MACHINE MOTOR 0,25KW 230V	5M020010	ROLL MACHINE MOTOR 0,25KW 230V

	7I010002	COMPLETE ECCENTRIC DUCT GEAR	7I010002	COMPLETE ECCENTRIC DUCT GEAR
30	3I010002	ECCENTRIC GEAR HUB	3I010002	ECCENTRIC GEAR HUB
16	5I200006	STEEL DUCT GEAR	5I200006	STEEL DUCT GEAR
15	5B100010	BUSH	5B100010	BUSH
29 (2x)	5L500015	UNI 6604-A 5X5X10 KEY	5L500015	UNI 6604-A 5X5X10 KEY

	7I010001	COMPLETE CYLINDRICAL DUCT GEAR	7I010001	COMPLETE CYLINDRICAL DUCT GEAR
14	3I010006	CYLINDRICAL GEAR HUB	3I010006	CYLINDRICAL GEAR HUB
16	5I200006	STEEL DUCT GEAR	5I200006	STEEL DUCT GEAR
15	5B100010	BUSH	5B100010	BUSH
29 (2x)	5L500015	UNI 6604-A 5X5X10 KEY	5L500015	UNI 6604-A 5X5X10 KEY

*** EXPLODED REFERENCE TO SPARE PARTS ABOUT THE ROLLER GROUP, AT THE END MANUAL.**



310/1 ROLLING MACHINE		
POS.	ART.	DESCRIPTION
1	5T100001	PLUG STRAP
2	5S500001	SEEGER Ø10 UNI 7435
3	3P020001	KNOB CONTROL
5	5S510005	CILINDRIC SHEET 3X14
6	3S010032	LOWER ROLLERS SUPPORT
9	3A010042	CILINDRIC SHAFT 310
11	3R020005	BACK DOUGH SCRAPER 310
12	3R010010	LOWER CILINDRIC ROLLER 310
17	5A010001	ELASTIC RING
18	3A010076	MOTOR SHAFT
20	5C030000	KBC 6202 ZZ BEARING
21	5L500017	UNI 6604-A 5X5X14 KEY
22	5I200005	DRIVING GEAR
25	3S010007	LOWER GEARS SUPPORT
27	5C030007	16002 ZZ BEARING
28	5S500010	SEEGER Ø15 UNI 7435
31	5G010005	MALE COUPLING
32	5G010001	FEMALE COUPLING
33	3R010050	LOWER ECCENTRIC ROLLER 310
35	3R020025	FRONT DOUGH SCRAPER 310
36	3T050035	LOWER STAY ROD 310
38	3A010011	LOWER ECCENTRIC SHAFT 310
41	5M500005	DOUGH SCRAPER SPRING
42	5L500010	UNI 6604-A 4X4X15 KEY
43	5M500001	KNOB REGULATION SPRING
45	4C010004	BACK COVER 310
46	5R010001	NMRV30 REDUCER
48	4P010004	310 PLATE
50	4T010004	310 CHASSIS
53	4S010020	310 UPPER SLIDE
61	4P020037	310 LOWER PROTECTION
62	4C010070	PROTECTION GEAR SUPPORT
63	7G010060	310/1 NEW ROLLER GROUP
65	5L500024	UNI 6604-A 5X5X60 KEY
67	4P030002	DX FOOT
70	5I100001	SWITCH

500/1 ROLLING MACHINE		
POS.	ART.	DESCRIPTION
1	5T100001	PLUG STRAP
2	5S500001	SEEGER Ø10 UNI 7435
3	3P020001	KNOB CONTROL
5	5S510005	CILINDRIC SHEET 3X14
6	3S010032	LOWER ROLLERS SUPPORT
9	3A010054	CILINDRIC SHAFT 500
11	3R020003	BACK DOUGH SCRAPER 420
12	3R010030	LOWER CILINDRIC ROLLER 500
17	5A010001	ELASTIC RING
18	3A010076	MOTOR SHAFT
20	5C030000	KBC 6202 ZZ BEARING
21	5L500017	UNI 6604-A 5X5X14 KEY
22	5I200005	DRIVING GEAR
25	3S010007	LOWER GEARS SUPPORT
27	5C030007	16002 ZZ BEARING
28	5S500010	SEEGER Ø15 UNI 7435
31	5G010005	MALE COUPLING
32	5G010001	FEMALE COUPLING
33	3R010070	LOWER ECCENTRIC ROLLER 500
35	3R020023	FRONT DOUGH SCRAPER 500
36	3T050020	LOWER STAY ROD 500
38	3A010024	LOWER ECCENTRIC SHAFT 500
41	5M500005	DOUGH SCRAPER SPRING
42	5L500010	UNI 6604-A 4X4X15 KEY
43	5M500001	KNOB REGULATION SPRING
45	4C010015	BACK COVER 500
46	5R010001	NMRV30 REDUCER
48	4P010020	500 PLATE
50	4T010030	500 CHASSIS
53	4S010050	500 UPPER SLIDE
61	4P020044	500 LOWER PROTECTION
62	4C010070	PROTECTION GEAR SUPPORT
63	7G010064	500 NEW ROLLER GROUP
65	5L500001	UNI 6604-A 6X6X60 KEY
67	4P030002	DX FOOT
70	5I100001	SWITCH

72	4P030006	SX FOOT
73	5P020001	PEDAL
74	5P200001	PEDAL POWER
75	5V050005	230V FAN
80	5P100015	Ø 6-10,5 CABLE PRESS
81	5M020010	ROLL MACHINE MOTOR 0,25KW 230V

72	4P030006	SX FOOT
73	5P020001	PEDAL
74	5P200001	PEDAL POWER
75	5V050005	230V FAN
80	5P100015	Ø 6-10,5 CABLE PRESS
81	5M020010	ROLL MACHINE MOTOR 0,25KW 230V

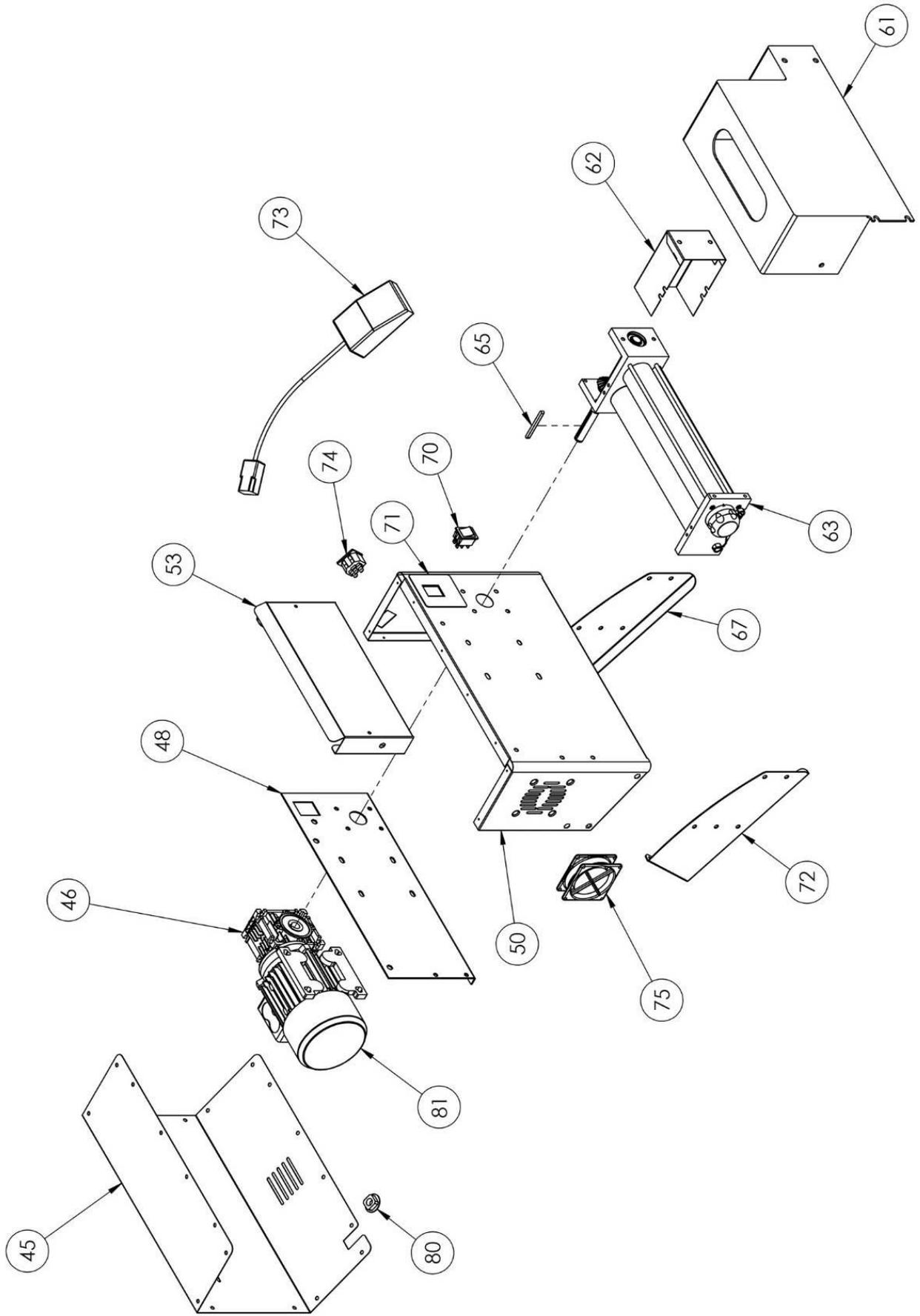
	71010001	COMPLETE CYLINDRICAL DUCT GEAR
14	3I010006	CYLINDRICAL GEAR HUB
15	5B100010	BUSH
16	5I200006	STEEL DUCT GEAR
29 (2x)	5L500015	UNI 6604-A 5X5X10 KEY

	71010001	COMPLETE CYLINDRICAL DUCT GEAR
14	3I010006	CYLINDRICAL GEAR HUB
15	5B100010	BUSH
16	5I200006	STEEL DUCT GEAR
29 (2x)	5L500015	UNI 6604-A 5X5X10 KEY

	71010002	COMPLETE ECCENTRIC DUCT GEAR
15	5B100010	BUSH
16	5I200006	STEEL DUCT GEAR
29 (2x)	5L500015	UNI 6604-A 5X5X10 KEY
30	3I010002	ECCENTRIC GEAR HUB

	71010002	COMPLETE ECCENTRIC DUCT GEAR
15	5B100010	BUSH
16	5I200006	STEEL DUCT GEAR
29 (2x)	5L500015	UNI 6604-A 5X5X10 KEY
30	3I010002	ECCENTRIC GEAR HUB

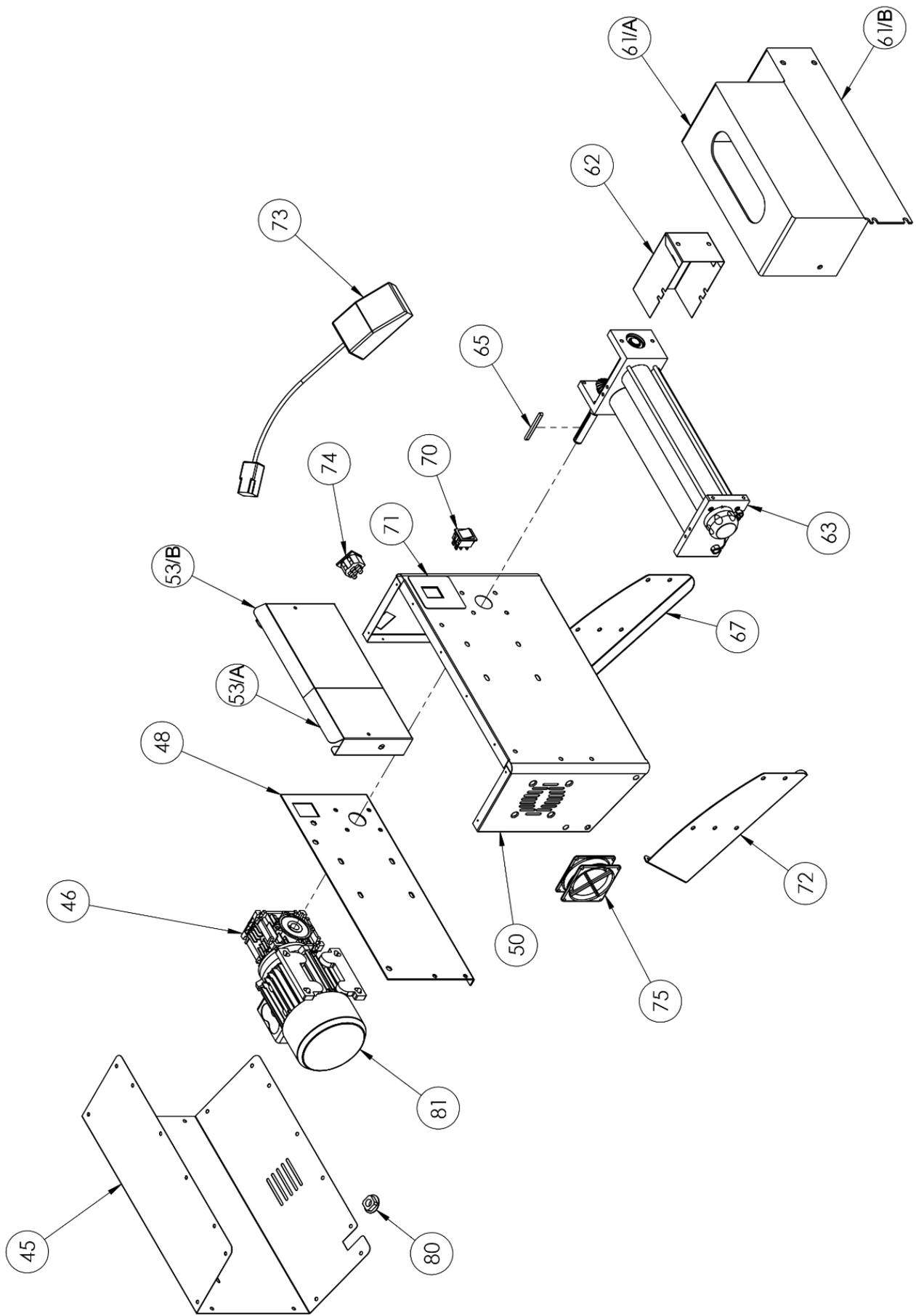
*** EXPLODED REFERENCE TO SPARE PARTS ABOUT THE ROLLER GROUP, AT THE END MANUAL.**



310/2 ROLLING MACHINE

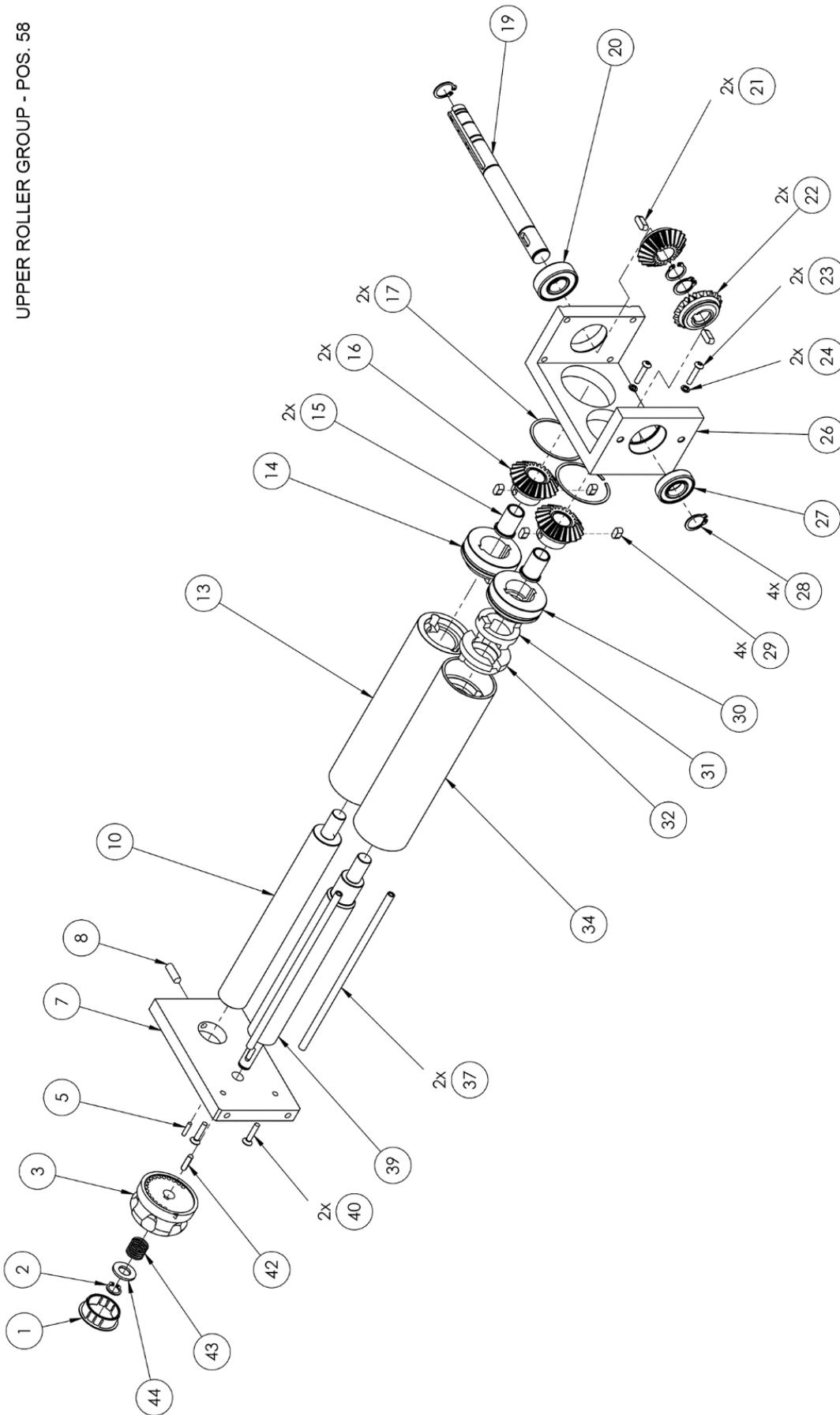
POS.	ART.	DESCRIPTION			
1	5T100001	PLUG STRAP		71010001	COMPLETE CYLINDRICAL DUCT GEAR
2	5S500001	SEEGER Ø10 UNI 7435	14	3I010006	CYLINDRICAL GEAR HUB
3	3P020001	KNOB CONTROL	15	5B100010	BUSH
5	5S510005	CILINDRIC SHEET 3X14	16	5I200006	STEEL DUCT GEAR
6	3S010032	LOWER ROLLERS SUPPORT	29 (2x)	5L500015	UNI 6604-A 5X5X10 KEY
9	3A010051	310/2 CILINDRIC SHAFT			
11	3R020001	310/2 BACK DOUGH SCRAPER		71010002	COMPLETE ECCENTRIC DUCT GEAR
12	3R010025	310/2 LOWER CILINDRIC ROLLER	15	5B100010	BUSH
17	5A010001	ELASTIC RING	16	5I200006	STEEL DUCT GEAR
18	3A010076	MOTOR SHAFT	29 (2x)	5L500015	UNI 6604-A 5X5X10 KEY
20	5C030000	KBC 6202 ZZ BEARING	30	3I010002	ECCENTRIC GEAR HUB
21	5L500017	UNI 6604-A 5X5X14 KEY			
22	5I200005	DRIVING GEAR			
25	3S010007	LOWER GEARS SUPPORT			
27	5C030007	16002 2Z BEARING			
28	5S500010	SEEGER Ø15 UNI 7435			
31	5G010005	MALE COUPLING			
32	5G010001	FEMALE COUPLING			
33	3R010065	310/2 LOWER ECCENTRIC ROLLER			
35	3R020020	310/2 FRONT DOUGH SCRAPER			
36	3T050045	310/2 LOWER STAY ROD			
38	3A010021	310/2 LOWER ECCENTRIC SHAFT			
41	5M500005	DOUGH SCRAPER SPRING			
42	5L500010	UNI 6604-A 4X4X15 KEY			
43	5M500001	KNOB REGULATION SPRING			
45	4C010003	310/2 BACK COVER			
46	5R010001	NMRV30 REDUCER			
48	4P010003	310/2 PLATE			
50	4T010003	310/2 CHASSIS			
53/A	4S010010	- 420 RP / 310/2 UPPER SLIDE			
53/B	4S010001	310/2 UPPER SLIDE			
61/A	4P020040	310/2 UPPER PROTECTION			
61/B	4P020041	310/2 LOWER PROTECTION			
62	4C010070	PROTECTION GEAR SUPPORT			
63	7G010062	310/2 NEW ROLLER GROUP			
65	5L500024	UNI 6604-A 5X5X60 KEY			
67	4P030002	DX FOOT			
70	5I100001	SWITCH			
72	4P030006	SX FOOT			
73	5P020001	PEDAL			
74	5P200001	PEDAL POWER			
75	5V050005	230V FAN			
80	5P100015	Ø 6-10,5 CABLE PRESS			
81	5M020010	ROLL MACHINE MOTOR 0,25KW 230V			

*** EXPLODED REFERENCE TO SPARE PARTS ABOUT THE ROLLER GROUP, AT THE END MANUAL.**



**EXPLODED ROLLER GROUP
UPPER FOR 310-420 NEW; 310-420 TG NEW; 420-500 RP NEW**

UPPER ROLLER GROUP - POS. 58



LOWER FOR ALL ROLLING MACHINES

LOWER ROLLER GROUP - POS. 63

